Borokote Max Revision Date March 7, 2024

1. Product and Company Identification

Product Information	•
Trade Name	Borokote Max
Product Description	Water-based boron nitride coating
Recommended Uses	Lubricant, protective coating
Company	Cummings-Moore Graphite Co. (a division of Asbury Carbons Inc.)
	1505 Cedar Street
	Port Huron, MI 48060
<b>Emergency Telephone</b>	1-800-255-3924 (contract number: MIS0001931)
Information Phone	1-908-537-2155
Website	www.asbury.com

### 2. Hazards Identification

Classification	Not a hazardous substance
Labeling	Not a hazardous substance, no label elements are required

3. Composition / Information on Ingredients

Components	CAS No.	Weight %	Hazard Code(s)
Water	7732-18-5	65 - 80%	
Boron nitride	10043-11-5	15 - 25%	
Alumina Hydrate	1318-23-6	5 - 10%	
Magnesium aluminum silicate	12199-37-0	1 - 2 %	

#### 4. First Aid Measures

Inhalation	Remove patient to particulate-free environment. Wear approved dust mask to avoid breathing dust. Seek medical attention if irritation persists.
Skin Contact	Wash with mild soap and warm water.
Eye contact	Rinse with tepid water until eyes are clear of particulates. Seek medical attention if irritation persists.
Ingestion	Get immediate medical attention. Do not induce vomiting unless directed by medical personnel.

5. Fire Fighting Measures

Graphite is not flammable	Graphite is not flammable under normal conditions		
Extinguishing media	Dry chemical extinguisher, water, sand, limestone powder		
Special fire hazards	None known		
Products of Combustion	Nitrogen oxides, boron oxides, carbon dioxide, carbon monoxide		
Advice for Fire Fighters	Use self contained air pack, gloves, safety goggles		
NFP Rating	110		

## 6. Accidental Release Measures

Personal precautions	Wear approved dust mask, safety goggles, and water-proof work gloves.
Environmental	Spilled material should be cleaned up, and disposed of in an appropriate manner.
precautions	
Methods for cleaning up	Contain spillage, and then collect with non-combustible absorbent material. Place in
	suitable, closed containers for disposal.

## 7. Handling and Storage

Precautions for safe handling	Keep containers closed when not in use. Loosen closures slowly.
Fire and explosion protection	No special instructions - material is not combustible.

Storage precautions	Protect from freezing. Keep container tightly closed in a dry and well-
	ventilated place.

# 8. Exposure Controls/ Personal Protection

Component	CAS No.	TWA	Control Reference
Water	7732-18-5		
Boron nitride	10043-11-5	4.0 mg/m <sup>3</sup>	Respirable dust, manufacturer
	l loo odomioti	a duat aallaatian ta ma	sintain duat lavala halaw tha acutual ar
Engineering controls	Use adequate recommende		aintain dust levels below the control or
Engineering controls  Respiratory Protection	recommende		
	recommende Use approve	d values.	5 recommended.
Respiratory Protection	recommende Use approved Safety glasse	d values. d dust mask, type N9:	5 recommended. goggles.

## 9. Physical and Chemical Properties

Appearance	White liquid	Lower explosion limit	n/a
Odor	Mild	Upper explosion limit	n/a
рН	3.0 – 5.0	Vapor pressure	As water
Freezing point	32°F (0°C)	Vapor density	As water
Boiling range	212°F (100°C)	Water solubility	Dispersible
Flash point	n/a	Partition coefficient:	No data available
Evaporation rate	As water	Autoignition temperature	No data available
Specific gravity	1.2 g/ml	% volatile by weight	73%

10. Stability and Reactivity

Chemical stability	Stable. Will not polymerize or self react spontaneously.
Possibility of hazardous reactions	None known
Conditions to avoid	None known
Materials to avoid	None known
Hazardous decomposition products	Nitrogen oxides, boron oxides, carbon dioxide, carbon monoxide

### 11. Toxicological Information

11. Toxicological illion	
Acute oral toxicity	LD50 (rat): > 50,000 mg/kg
Acute inhalation toxicity	No data available.
Acute dermal toxicity	LD50 (rabbit): > 45,000 mg/kg
Skin corrosion/irritation	No data available.
Eye damage/irritation	No data available.
Respiratory or skin	No data available.
sensitization	
Mutagenicity	No data available.
Carcinogenicity	No data available
Reproductive toxicity	No data available.
STOT - single exposure	No data available.
STOT - repeated exposure	No data available.
Aspiration toxicity	No data available.

### 12. Ecological Information

Ecotoxicity	Not expected to be harmful to aquatic organisms.
Biodegradation	No data available.
Bioaccumulation	No data available.
Mobility	No data available.

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13. Disposal Considerations

Material Disposal	Dispose of in a manner which conforms to local, state and Federal regulations. Graphite is non-hazardous but disposal of graphite waste should be handled in a responsible matter.	
Packaging Disposal	Packaging should be completely emptied of contents and disposed of in a manner specified by the recycler/regional disposal contractor.	

14. Transport Information

UN number	Not regulated
Proper shipping name	n/a
Transport hazard class	n/a
Packing group	n/a
Marine pollutant?	No

15. Regulatory Information

Listed / complies with the following	DSL, IECSC/NEPA, TSCA, EINECS, MITI/ENCS, PICCS, AICS,
chemical inventories:	ECL
SARA (311/312) Hazard Classifications	No SARA hazards
SARA (313) Toxic Release Inventory:	This material contains no chemicals subject to the supplier
	notification requirements of the SARA 313 Toxic Release Program.

### 16. Other Information

		to the best of our knowledge. Asbury Carbons makes no warranty e safe use of this material in your process or in combination with
NFPA Classification	Health Hazard:	1
	Fire Hazard:	1
	Reactivity Hazard:	0